

# SUMMER PROMOTIONS

AUGUST - OCTOBER 2011



## Up to 60% discount on Perfomax drill bodies

Get a Perfomax drill body for half price when you buy 10 inserts for each pocket. Make those inserts Duratomic and we'll give you an extra 10% giving you 60% discount in total.

### DURATOMIC® COATING TECHNOLOGY

DP2000 - First choice for steel and cast iron  
DP2000 is the first choice for steel and cast iron applications. It's an easy choice if you are interested in decreasing your tool costs and boosting your productivity and now you get an additional 10% discount on any Perfomax drill body when purchased with Duratomic inserts.



RING FOR DETAILS

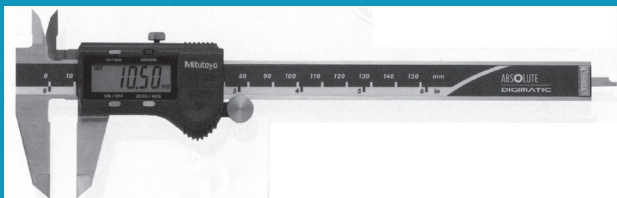
## A'Andrea BT40

### MONOforce Ultratite Toolholder

High precision ultra-tight toolholder MONOforce is a new addition to D'Andrea range of tool holders, which complements the existing balanceable FORCE chuck from Toprun family. This new chuck provides an economical and innovative solution for tool holding, where precision and high clamping forces for the cutting tool are required. MONOforce is available with tapers conforming to DIN 69871, MAS-BT and both in ISO 40 and 50 sizes, and also HSK 63. The chuck accepts reduction bushes to suit cutters having shank sizes ranging from 0.3 mm. to 0.25 mm. MONOforce can also be supplied in kit form, which includes of a set of reduction bushes and clamping wrench. MONOforce toolholders are manufactured by D'Andrea in their modern manufacturing plants in Italy.



## ABSOLUTE DIGIMATIC Caliper Mitutoyo



- World's first electronic caliper featuring a built-in absolute measuring scale.
- One-time setting of origin that holds until the battery is changed or the origin point is reset.
- Guaranteed precision even with high speed movements.
- Large display digits are easy to read.
- QUADRI-design, rustless, hardened and lapped measuring faces, bevelled jaws (inside and outside) for measuring small grooves and bores.
- ABSOLUTE System (patented) with a dustwiper in the slide.

### Series 500

Standard design without data output

Measuring range	Code No.	L	a	b	c	d
		mm	mm	mm	mm	mm
0-150 mm / 0-6"	500-196-20	231	40	21	16.5	16

# ONLY £56.00

### Functions

ON/OFF, ZERO/ABS, ORIGIN, Imperial/metric switchable

### Specifications

Accuracy: ±0.02mm / ±0.0001"

Resolution 0.01mm . 0.0005"

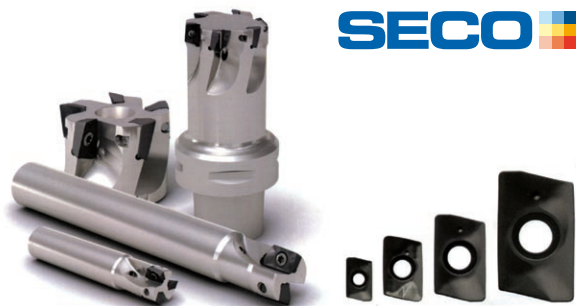
Includes 1 battery

## Kit K01 MONOforce 32

6mm-32mm CAP  
**£336.00**  
7KMBT-B40MF 3209

## Kit K01 MONOforce 20

6mm-20mm CAP  
**£248.00**  
7KMBT-B40MF 2006



## DOUBLE THE VALUE AT HALF THE PRICE

All Turbo Cutters now come pre-hardened and surface coated for added protection, accuracy and wear resistance. And for a limited time, you can get a Turbo Cutter for half price with 10 Turbo inserts.

Offer applies to all single row cutters within the Nano Turbo (6mm), Micro Turbo (9mm), Super Turbo (12mm) and Power Turbo (18mm) ranges. Standard discounts apply to inserts. Inserts must suit purchased cutter. Offer excludes all helical turbo cutters.

### DURATOMIC

#### DURATOMIC® COATING TECHNOLOGY

Duratomic is a new insert coating technology from SECO that gives you higher speeds, increased cutting data, a longer and more predictable tool life, a wider machining window and dramatically increased productivity. Combine with SECO's new coated range of Turbo cutters for exceptional productivity gains.

RING FOR DETAILS



# LUBRICANTS

## 20 LITRE DRUMS

**SOLUBLE**  
ECOCOOL ULTRALIFE A.....

**SLIDEWAY OIL**  
RENEPCGLP68.....

**HYDRAULIC OIL**

ISO32 RENOLIN BIOVG32

£45

ISO68 RENOLIN B20VG68

£45

£78

£49

## Machine Vices

**SSV-150 £349.00**

**SSV-200 £449.00**

Ask for quantity discount



**6" Vice NOW £349**

**8" Vice NOW £449**

- Bed heights matched on every vice
- Repeatability within 0.001" (0.025mm)
- The largest jaw opening in its class!!

Number	Gripping Range	Special Price
SSV-150	150mm jaw width x 228mm jaw opening	<b>£349</b>
SSV-200	200mm jaw width x 254mm jaw opening	<b>£449</b>

**LED LENSER®**  
LIGHTING INSTRUMENTS FOR PROFESSIONALS

**7495TP - H5 Head Lamp**



£23.30

**8404TP - P4 Pro Torch**

Pocket Size Inspection Torch



£15.97

**8403TP - P3 Key Ring**

Pocket Size Inspection Torch



£11.30

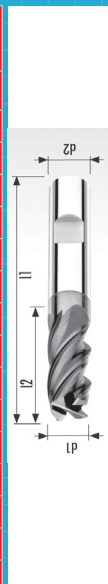
# STARMAX

Solid Carbide Tialn Coated Unequal Helix

Application

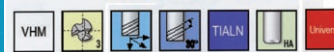
Roughing & finishing at double the normal feed rates

Mill diameter	Shank diameter	Length of cut	Overall Length	Chamfer	No of Flutes	Article No.	Price coated
3,0	6	8	57	0,10	4	732.030.00	£16.09
4,0	6	11	57	0,13	4	732.040.00	£16.09
5,0	6	13	57	0,18	4	732.050.00	£16.09
6,0	6	13	57	0,20	4	732.060.00	£16.09
7,0	8	19	63	0,20	4	732.070.00	£22.02
8,0	8	19	63	0,20	4	732.080.00	£22.02
9,0	10	22	72	0,30	4	732.090.00	£32.19
10,0	10	22	72	0,30	4	732.100.00	£32.19
11,0	12	26	83	0,30	4	732.110.00	£40.66
12,0	12	26	83	0,30	4	732.120.00	£40.66
13,0	14	26	83	0,30	4	732.130.00	£54.20
14,0	14	26	83	0,30	4	732.140.00	£54.20
16,0	16	32	92	0,40	4	732.160.00	£71.15
18,0	18	32	92	0,40	4	732.180.00	£98.25
20,0	20	38	104	0,50	4	732.200.00	£108.42
25,0	25	38	104	0,50	4	732.250.00	£223.30



## 2 FLUTE Carbide Slot Drill TIALN Coated

D1 h10	D2 h6	L2	L1	Z	Number	Price
1	6	5	50	2	922.101.00	£6.98
2	6	6	50	2	922.102.00	£6.98
3	6	6	50	2	922.103.00	£6.98
4	6	8	50	2	922.104.00	£6.98
5	6	8	50	2	922.105.00	£6.98
6	6	16	50	2	922.106.00	£6.98
8	8	20	60	2	922.108.00	£9.08
10	10	22	70	2	922.110.00	£13.39
12	12	22	70	2	922.112.00	£18.85
16	16	25	75	2	922.116.00	£30.40
20	20	32	100	2	922.120.00	£50.93



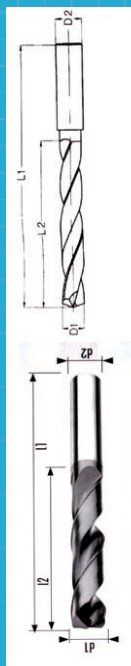
## 3 FLUTE Carbide Slot Drill TIALN Coated

D1 h10	D2 h6	L2	L1	Z	Number	Price
1	6	5	50	3	923.201.00	£7.25
2	6	6	50	3	923.202.00	£7.25
3	6	6	50	3	923.203.00	£7.25
4	6	8	50	3	923.204.00	£6.98
5	6	8	50	3	923.205.00	£7.25
6	6	16	50	3	923.206.00	£7.25
8	8	20	60	3	923.208.00	£8.98
10	10	22	70	3	923.210.00	£13.39
12	12	22	70	3	923.212.00	£18.90
16	16	25	75	3	923.216.00	£29.93
20	20	32	100	3	923.220.00	£50.93



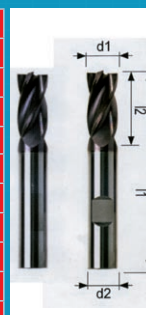
## Thro' Coolant 5XD No705 Solid Carbide Tialn Coated Drills

Mill (d1) diameter	Shank (d2) diameter	Length (L2) of cut	Overall (L1) Length	Price uncoated
3.0-3.7	6.0	66	28	£30.00
3.8-4.7	6.0	74	36	£30.00
4.8-6.0	6.0	82	44	£30.00
6.1-8.0	8.0	91	53	£33.00
8.1-10.0	10.0	103	61	£35.00
10.1-12.0	12.0	118	71	£55.50
12.0-14.0	14.0	124	77	£75.00
14.5-16.0	16.0	133	83	£96.00
16.5-18.0	18.0	143	93	£135.00
18.5-20.0	20.0	153	101	£155.00



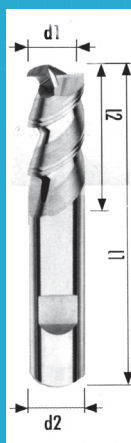
## 4 FLUTE Carbide End Mill TIALN Coated

D1 h10	D2 h6	L2	L1	Z	Number	Price
1	6	5	50	4	924.401.00	£9.98
2	6	7	50	4	924.402.00	£9.98
3	6	8	50	4	924.403.00	£9.98
4	6	11	50	4	924.404.00	£9.98
5	6	13	50	4	924.405.00	£9.98
6	6	16	50	4	924.406.00	£9.98
8	8	20	60	4	924.408.00	£12.55
10	10	22	70	4	924.410.00	£19.43
12	12	22	70	4	924.412.00	£24.10
16	16	25	75	4	924.416.00	£30.40
20	20	32	100	4	924.420.00	£49.88



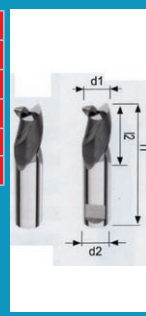
## Solid Carbide Hi-Helix Alucutter 2 Flutes No 402

Mill (d1) diameter	Shank (d2) diameter	Length (L2) of cut	Overall (L1) Length	No of Flute	Price uncoated
3,0	6	8	57	2	£7.90
4,0	6	11	57	2	£7.90
5,0	6	13	57	2	£7.90
6,0	6	13	57	2	£7.90
8,0	8	19	63	2	£8.40
10,0	10	22	72	2	£14.56
12,0	12	26	83	2	£23.00
14,0	14	26	83	2	£35.00
16,0	16	32	92	2	£45.00
18,0	18	32	92	2	£60.00
20,0	20	38	104	2	£78.50



## 3 FLUTE Short Series Carbide Slot Drill TIALN Coated

D1 h10	D2 h6	L2	L1	Z	Number	Price
2	6	4	38	3	943.202.00	£6.02
3	6	5	38	3	943.203.00	£6.02
4	6	7	38	3	943.204.00	£5.78
5	6	8	38	3	943.205.00	£5.78
6	6	8	38	3	943.206.00	£6.09

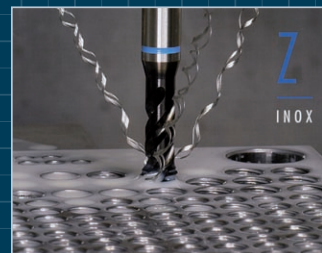




# Z Series Taps

## Stainless Steel

	Material Designation	Hardness (NB)	Tensile Strength (Rm(N/mm <sup>2</sup> ))	Elongation A(%)	Vc (m/min)
21	Free Machining stainless steels	<250	<850	<25	
22	Austenitic stainless steels	<250	<850	>20	8-16
23	Ferritic and martensitic <850 N/mm <sup>2</sup>	<250	<850	>20	8-16
24	Ferritic and martens. >850 - <1150 N/mm <sup>2</sup>	<250	<850	>15	6-12



### SPIRAL POINT

M2	M3	M4	M5	M6	M8	M10	M12	M16
£19.20	£13.50	£14.10	£14.15	£14.15	£16.40	£20.00	£24.85	£42.20

### SPIRAL FLUTE

M2	M3	M4	M5	M6	M8	M10	M12	M16
£21.50	£14.65	£15.20	£15.20	£15.20	£17.60	£21.80	£28.25	£43.20

## Deb Lime - Medium Duty

Cream hand cleaner containing non-abrasive, natural cornmeal scrub and lime extracts for a deep-down clean; ideal for everyday soiling

LIM54ED 4 litre (Deb 4000 cartridge) 4 DKC01C

# OFFER PRICE £56.00

Buy 2 cases & receive a 4000 dispenser FREE OF CHARGE



## EXCEL OPTI BENCH GRINDERS

German Quality, Amazing Value

**Convincing arguments: quality, efficiency, price**

- Heavy-duty, long life industrial model with maintenance free motor for permanent use
- Housing made from aluminium die casting
- Balanced rotor with quality ball bearings ensures long service life with very smooth running
- Robust, adjustable workpiece rest
- Safety guards made from fracture proof plexiglass
- Magnetic switch with lockable emergency stop function
- Two wide grinding wheels
- Aspiration hole incorporated as standard from SM250 onwards
- CE compliant



Model	QSM150	SM175	SM200
240v 1ph	0310-1815	0310-1175	0310-1200
Wheel Size	150x20x16mm	175x25x32mm	200x30x32mm
	<b>£79.00</b>	<b>£97.50</b>	<b>£117.500</b>

## Disposable Gloves (Box 100)

Clean Grip Sizes S,M,L

### Latex (Clear)

Code 015031



**£3.95**  
BOX

### Vinyl (Blue)

Code 304994



**£2.75**  
BOX



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\* Available while stocks last. All prices are exclusive of VAT. Carriage will be charged nett at cost.